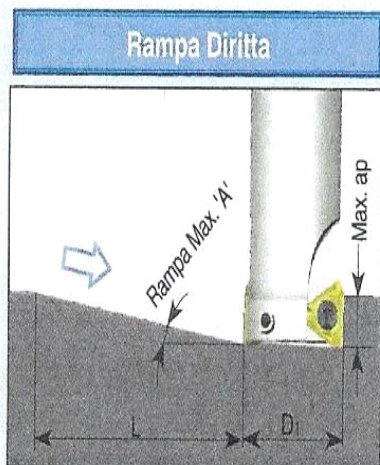


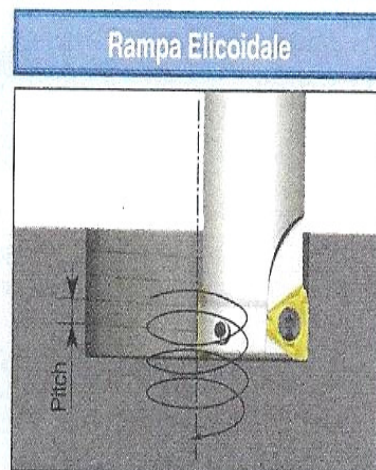


Guida Utente

MILL-RUSH Dati Rampa



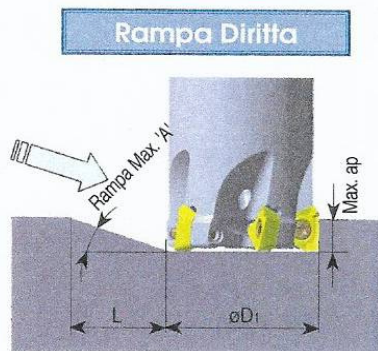
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3PK(H)T 06

Dia. Fresa(D ₁)	Rampa Diritta			Rampa Elicoidale		
	Rampa Max. (A°)	Max. ap (mm)	Lungh. Minima (L)	Dia. Min.	Dia. Max.	Max. Passo/Giro
Ø12	3.7	4.7	73	19.5		1.3
					24	2.1
Ø14	2.8	4.7	96	23.5		1.2
					28	1.8
Ø16	2.3	4.7	117	27.5		1.2
					32	1.7
Ø17	2.0	4.7	135	29.5		1.2
					34	1.6
Ø18	2.0	4.7	135	31.5		1.3
					36	1.7
Ø20	1.6	4.7	168	35.5		1.2
					40	1.5
Ø21	1.5	4.7	180	37.5		1.2
					42	1.5
Ø22	1.5	4.7	180	39.5		1.2
					44	1.5
Ø25	1.5	4.7	180	45.5		1.4
					50	1.7
Ø30	1.2	4.7	224	55.5		1.4
					60	1.7
Ø32	1.2	4.7	224	59.5		1.5
					64	1.8
Ø35	1.0	4.7	269	65.5		1.4
					70	1.6
Ø40	0.7	4.7	385	75.5		1.2
					80	1.3

MILL-RUCH Dati Rampa



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3PK(H)T 10

Dia Fresa(D ₁)	Rampa Diritta			Rampa Elicoidale		
	Rampa Max. (A°)	Max. ap (mm)	Lung. Minima (L)	Dia Minimo	Dia. Max.	Max. Passo/Giro
Ø16	7.0	7.0	57	24.7	32	2.8
Ø20	3.3	7.0	121	33.9	40	2.1
Ø25	2.8	7.0	143	43.5	50	3.1
Ø32	1.8	7.0	223	57.5	64	2.4
Ø40	1.3	7.0	309	73.7	80	3.3
Ø50	1.0	7.0	401	93.7	100	2.1
Ø63	0.8	7.0	502	119.7	126	2.0
						2.3

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3PK(H)T 15

Dia Fresa(D ₁)	Rampa Diritta			Rampa Elicoidale		
	Rampa Max. (A°)	Max. ap (mm)	Lung. Minima (L)	Dia Minimo	Dia. Max.	Max. Passo/Giro
Ø32	3.2	11.0	197	53.5	64	3.2
Ø40	2.0	11.0	315	70.1	80	4.8
Ø50	1.5	11.0	420	90.1	100	2.8
Ø63	1.1	11.0	573	116.1	126	3.7
Ø80	0.8	11.0	788	150.3	160	2.8
Ø100	0.6	11.0	1051	190.5	200	3.5
Ø125	0.5	11.0	1261	240.3	250	2.7
						2.9

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UTENSILERIA MECCANICA

3PK(H)T 19

Dia Fresa(D ₁)	Rampa Diritta			Rampa Elicoidale		
	Rampa Max. (A°)	Max. ap (mm)	Lung. Minima (L)	Dia Minimo	Dia. Max.	Max. Passo/Giro
Ø40	3.6	15.0	239	66.7	80	4.5
Ø50	2.2	15.0	391	87.9	100	6.7
Ø63	1.7	15.0	506	113.9	126	3.9
Ø80	1.3	15.0	661	147.9	160	5.1
Ø100	1	15.0	860	187.9	200	4
Ø125	0.8	15.0	1075	237.9	250	5
Ø160	0.6	15.0	1433	307.9	320	4.1
						4.8
						4.1
						4.7
						4.2
						4.7
						4.1
						4.5